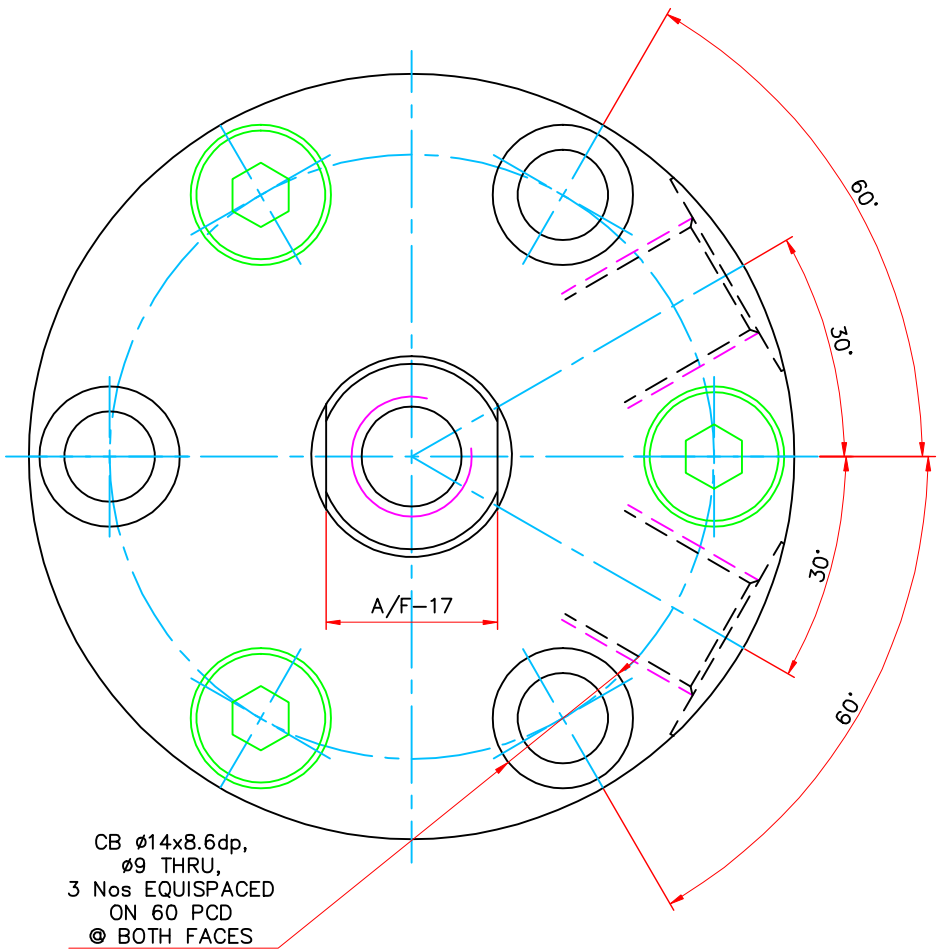
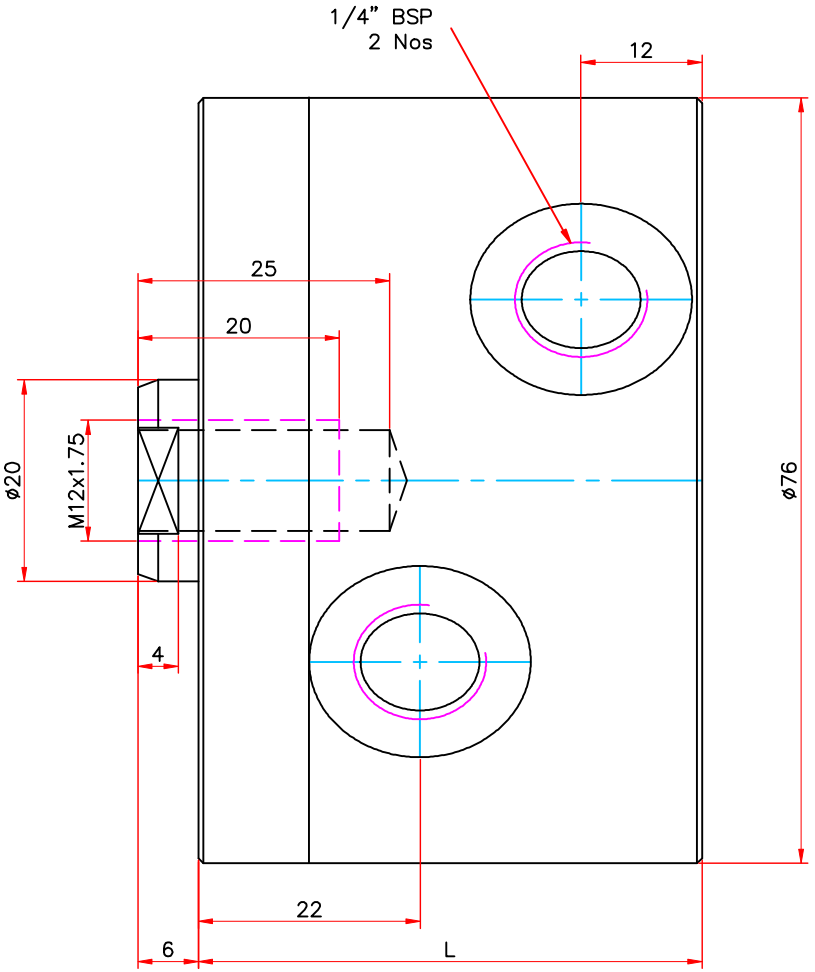
DO NOT MEASURE DRAWING . IF IN DOUBT PLEASE ASK.





Surface Finish	Ra Value–μ	Roughness No.
▽	50	N12
	25	N11
	12.5	N10
▽▽	6.3	N9
	3.2	N8
	1.6	N7
▽▽▽	0.8	N6
	0.4	N5
	0.2	N4
▽▽▽▽	0.1	N3
	0.05	N2
	0.025	N1

SPECIFICATION TABLE			
SL No.	MODEL CODE	STROKE	L
1	4360–421	10	50
2	4360–422	25	65

All dimensions are in mm unless specified

TITLE	HYDRAULIC COMPACT CYLINDER DOUBLE ACTING			
MODEL	4360–421/422			
BORE SIZE	ø40	PROJECTION 3rd ANGLE		
P.R SIZE	ø20			
STROKE	REFER SPEC. TABLE	MOUNTING	VERTIACAL	
		RATED PR.	160 kg/cm²	
SCALE	NTS	TEST PR.	240 kg/cm²	
DRN	RBP 15/12/15	BREAKAWAY PR.	3 kg/cm²	
CHKD	RBP 15/12/15			
APPD	RBP 15/12/15			

Unspecified m/c deviations (med to IS 2102)

Linear–Length or Diameter		
Over	Upto & inc.	TOL
–	6	±0.1
6	30	±0.2
30	120	±0.3
120	315	±0.5
315	1000	±0.8
1000	2000	±1.2

Length of shorter side of angle		
Over	Upto & inc.	TOL
–	6	±1°
6	30	±30'
30	120	±20'
120	315	±10'

PRECISION ENGINEERING ACCESSORIES
PEENYA BANGALORE